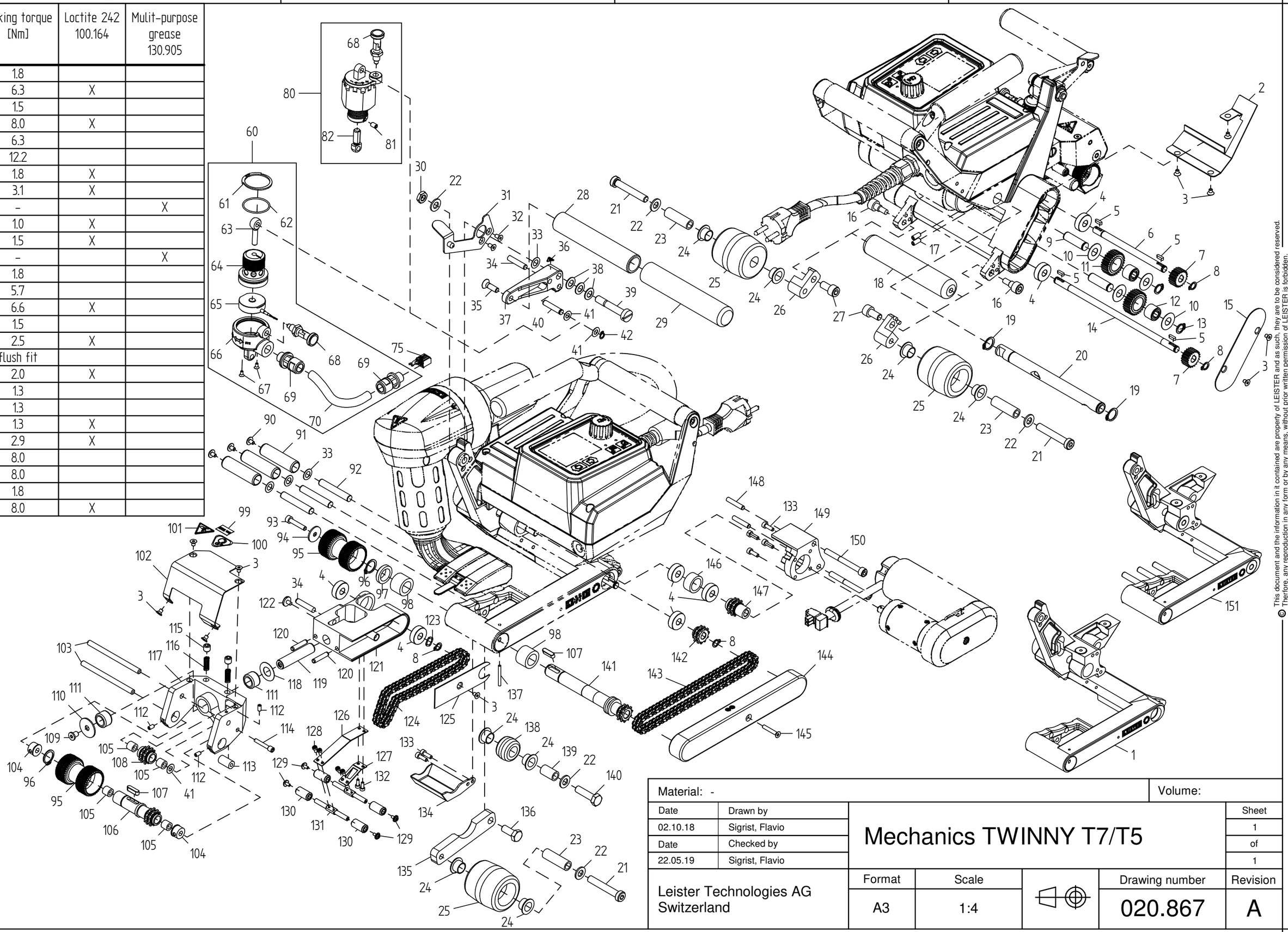
	Pos.	locking torque [Nm]	Loctite 242 100.164	Mulit-purpose grease 130.905
1	3	1.8		
	16	6.3	X	
	17	1.5		
	21	8.0	X	
	27	6.3		
	30	12.2		
	32	1.8	X	
	35	3.1	X	
	63	-		X
	67	1.0	X	
	81	1.5	X	
	82	-		X
	90	1.8		
	93	5.7		
	109	6.6	X	
2	112	1.5		
	114	2.5	X	
	115	flush fit		
	122	2.0	X	
	128	1.3		
	129	1.3		
	132	1.3	X	
	133	2.9	X	
	136	8.0		
	140	8.0		
	145	1.8		
	150	8.0	X	



Material: -				Volume:	
Date	Drawn by	Mechanics TWINNY T7/T5			Sheet
02.10.18	Sigrist, Flavio				1
Date	Checked by				of
22.05.19	Sigrist, Flavio				1
Leister Technologies AG Switzerland		Format	Scale	Drawing number	Revision
		A3	1:4	020.867	A

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Model: 020738-0002.asm