



# The suitable welding shoe for every application

## WELDPLAST S2 / FUSION 2/3/3C



### Seam geometries



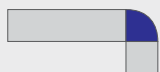
Fillet weld seam



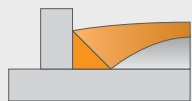
V-seam / X-seam



Overlap seam



Corner outside seam



Corner seam



WELDPLAST S2

FUSION 2

FUSION 3

FUSION 3C

**Leister Integrated Air System (IA):** The air guidance is integrated into the welding shoe. This enables the turning of the shoe 360° into every desired welding and seam position.

 <b>K-5/6 IA</b> Fillet weld, 5/6 mm Article No.: 145.943	 <b>K-8/10 IA</b> Fillet weld, 8/10 mm Article No.: 145.944	 <b>K-15 IA</b> Fillet weld, 15 mm Article No.: 145.812	 <b>K-20 IA</b> Fillet weld, 20 mm Article No.: 145.940	 <b>K-25 IA</b> Fillet weld, 25 mm Article No.: 145.816	
 <b>K-30 IA</b> Fillet weld, 30 mm Article No.: 145.817	 <b>V-5/6 IA</b> V-seam, 5/6 mm Article No.: 145.912	 <b>V-8/10 IA</b> V-seam, 8/10 mm Article No.: 145.915	 <b>V-12 IA</b> V-seam, 12 mm Article No.: 145.907	 <b>V-15 IA</b> V-seam, 15 mm Article No.: 145.903	
 <b>UBL-25 IA</b> Overlap seam, 25 mm Article No.: 145.896	 <b>UBL-30 IA</b> Overlap seam, 30 mm Article No.: 145.947	 <b>UBL-35 IA</b> Overlap seam, 35 mm Article No.: 145.897	 <b>V-20 IA</b> V-seam, 20 mm Article No.: 145.909	 <b>V-25 IA</b> V-seam, 25 mm Article No.: 145.916	 <b>V-30 IA</b> V-seam, 30 mm Article No.: 145.905
 <b>CO-8 IA</b> Corner outside, 8 mm Article No.: 146.643	 <b>CO-10 IA</b> Corner outside, 10 mm Article No.: 146.645	 <b>CO-12 IA</b> Corner outside, 12 mm Article No.: 146.649	 <b>CO-15 IA</b> Corner outside, 15 mm Article No.: 146.651	 <b>CL-14 IA</b> Corner seam, Ø 14 mm Article No.: 145.811	 <b>CS-20 IA</b> Corner seam, Ø 20 mm Article No.: 145.488
 <b>45° Angled adapter WP S2</b> Article No.: 139.460	 <b>90° Angled adapter WP S2</b> Article No.: 139.461	 <b>45° Angled adapter FUSION 2</b> Article No.: 147.602	 <b>90° Angled adapter FUSION 2</b> Article No.: 147.601	 <b>45° Angled adapter FUSION 3/3C</b> Article No.: 148.817	 <b>90° Angled adapter FUSION 3/3C</b> Article No.: 148.816