

LEISTER

PLASTIC WELDING

HEMTEK ST

Smart efficiency.

NEW!



#hemtek

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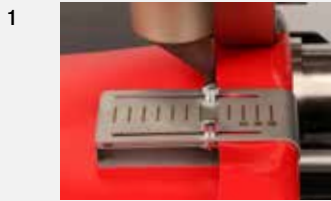
We know how.

HEMTEK ST: Hem Welding has never been so easy.

The HEMTEK ST is designed for a wide range of applications and is particularly intuitive to use. Once the machine is mounted, you can start welding immediately. Preparing or finishing with hot-air hand tools is no longer necessary. From now on, you can quickly weld promotional banners or tarpaulins from corner-to-corner with ease.

Hot-air Welding machine

HEMTEK ST



Hem guide:
Three applications possible with one hem guide: Hem (20/30/40 mm); Pole pocket up to 100 mm; Piping.



Table clamp:
The quick-clamp lock enables you to mount the machine quickly and easily onto almost any work table.



Control panel:
The intuitive control unit guarantees a stress-free welding experience. Temperature, speed and airflow can easily be adjusted. Integrated cooldown mode gently cools the machine.



Foot pedal:
The HEMTEK ST can be operated comfortably with the foot pedal so that both hands are free to guide the material.



Pressure roller:
Thanks to the integrated weight, pressure can be adjusted steplessly. The roller incorporates high contact pressure with an intelligent eccentric system. Various nozzle widths and rollers for specific applications are available.



Thanks to the foot pedal, both hands are free to guide the material. High weld quality and stress-free welding experience guaranteed.



Whether sitting or standing, the HEMTEK ST can be used at almost any work table.

Hot-air Welding machine

HEMTEK ST

- Welding speeds of up to 12 m per minute
- Very strong blower
- Tool-free setting of the hem guide
- One hem guide, three applications:
Hem: 20/30/40 mm; Pole pocket: up to 100 mm; Piping
- Easy-to-use: Thanks to the foot pedal, your hands are free to guide the material
- Everything in a single step: No need to weld with hot-air hand tools afterwards
- All welding parameters are adjustable
- Cooldown mode
- Can be mounted onto almost any table: freely adjustable quick-clamp lock

Technical data

		120 V		220 – 240 V	
Voltage	V~	120	230	230	
Frequency	Hz	50/60	50/60	50/60	
Power	W	1800	3450	2350	
Temperature, stepless	°C	100 – 650			
Air quantity, stepless	%	1 – 10			
Drive, stepless	m/min	0.8 – 12			
Width of nozzle	mm	20/30/40	30/40	20	
Emission	L _{pA} (dB)	70 (K = 3 dB)			
Size (L × W × H)	mm	433 × 350 × 600			
Weight	kg	27 (Including table mount)			
Conformity mark		CE	CE	CE	
Protection class I		⊕	⊕	⊕	

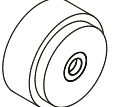
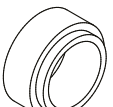
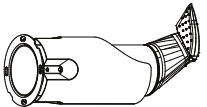
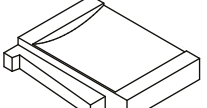
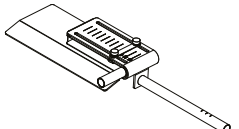


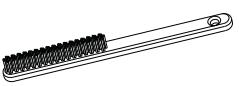
Included with purchase:

Hot-air welder, table mount, hem guide, scraper, silicone stopper, operating instructions, general catalog, folder

Article No.:

157.862	HEMTEK ST, 230V/2350 W, 20 mm, EU-plug
157.861	HEMTEK ST, 230V/3450 W, 30 mm, EU-plug
157.860	HEMTEK ST, 230V/3450 W, 40 mm, EU-plug
157.868	HEMTEK ST, 230V/2350 W, 20 mm, UK-plug
157.867	HEMTEK ST, 230V/3450 W, 30 mm, UK-plug
157.866	HEMTEK ST, 230V/3450 W, 40 mm, UK-plug
157.871	HEMTEK ST, 120V/1800 W, 20 mm, US-plug
157.870	HEMTEK ST, 120V/1800 W, 30 mm, US-plug
157.869	HEMTEK ST, 120V/1800 W, 40 mm, US-plug

Accessories

	157.048 20 mm 157.047 30 mm 108.117 40 mm
	157.070 20 mm 157.071 30 mm 153.641 40 mm
	157.707 20 mm 157.706 30 mm 157.705 40 mm
	157.098 Nozzle adjustment gauge
	156.472 Hem guide
	153.947 120V/1800 W (20/30/40 mm) 149.675 230V/2200 W (20 mm) 155.473 230V/3300 W (30/40 mm)
	157.540 Rubber stoppers
	116.798 Brass brush



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